Threading Chart of 2-needle, 4-thread overlock sewing

Please thread in numerical order 1~4.

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

Threading preparations

Thread tension
Stitch length 2.5

MO-735 P.1
Threading Chart of 2-needle, 3-thread super stretch

Please thread in numerical order 2~4.

1. Upper looper converter
2. Thread lower looper

Threading preparations
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.

Thread tension
Stitch length 2.5

Needle position and needle thread path.

MO-735 P.2
Threading Chart of 1-needle, 3-thread overlock sewing (left needle)

Please thread in numerical order 1~4.

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

Thread tension

Stitch length 2.5

Thread tension

Threading preparations

1. Thread upper looper
2. Thread lower looper

Needle position and needle thread path.
Threading Chart of 1-needle, 3-thread overlock sewing (right needle)

Please thread in numerical order 1~3.

**Threading preparations**
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.

1. Thread upper looper
2. Thread lower looper

Stitch length 2.5
Thread tension

Needle position and needle thread path.
Threading Chart
of 1-needle, 3-thread flatlock
(left needle)

Please thread in numerical order 1~3.

Threading preparations
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.

Thread tension
Stitch length 2.5

1. Thread upper looper
2. Thread lower looper

Needle position and needle thread path.

MO-735 P.5
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.
Threading Chart of 1-needle, 3-thread narrow seam

Please thread in numerical order 1~3.

**Threading preparations**
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

Threading preparations:
- Thread the needle: 1
- Thread the upper looper: 2
- Thread the lower looper: 3

Thread tension
- 5~7 5~7 3~5

Stitch length
- 1~1.8

Needle position and needle thread path.

MO-735 P.7
Thread upper looper

Thread lower looper

Threading Chart of 1-needle, 3-thread roll hem

Please thread in numerical order 1~3.

Threading preparations
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Pull selection lever to the front marking on the stitch plate. (Page 21)
6. Attach the knife guard. (See page 45)

* For more details, please refer to instruction manual.
Threading Chart
of 1-needle, 2-thread wrapped overlock sewing (left needle)

1. Upper looper converter
2. Thread lower looper

Please thread in numerical order 2~3.

Threading preparations
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.

MO-735 P.9
Threaded Chart of 1-needle, 2-thread wrapped overlock (right needle)

Please thread in numerical order 2~3.

**Thread tension**

**Stitch length**

**2.5**

**Threading preparations**

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

**MO-735 P.10**
Threading Chart of 1-needle, 2-thread flatlock (left needle)

Please thread in numerical order 2~3.

Threading preparations
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.
Threading Chart of 1-needle, 2-thread flatlock (right needle)

Please thread in numerical order 2~3.

Threading preparations
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)
* For more details, please refer to instruction manual.

1. Upper looper converter
2. Thread lower looper
3. Thread tension
4. Stitch length 2.5

MO-735 P. 12
Threading Chart of 1-needle, 2-thread roll hem

**Threading preparations**
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Pull selection lever to the front marking on the stitch plate. (Page 21)
6. Attach the knife guard. (See page 45)
*For more details, please refer to instruction manual.*

**Needle position and needle thread path.**

**Thread tension**

**Stitch length**

1–1.8

**Thread lower looper**

**Upper looper converter**

Numerical order 2–3.
Threading Chart of 1-needle, 2-thread overlock (left needle)

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

Please thread in numerical order 2~3.

MO-735 P.14
Threading Chart of 1-needle, 2-thread overlock (right needle)

Please thread in numerical order 2~3.

**Threading preparations**
1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

MO-735 P.15
Threading Chart of Chain Stitch

Thread chain looper

Threading preparations
1. Switch the machine off. (power switch "O")
2. Press release lever back to deactivate the upper looper. (Page 44)
3. Raise the upper knife. (Page 12)
4. Pull the lever and raise the upper knife arm. (Page 44)
5. Attach the extension plate. (Page 45)
* For more details, please refer to instruction manual.

Please thread in numerical order 1~2.
Please thread in numerical order 1–5.

Thread upper looper

Thread lower looper

Thread chain looper

Threading preparations
1. Switch the machine off. (Power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.
Threading Chart of Interlock
[1-right needle, 3-thread overlock and chain stitch]

Please thread in numerical order 1~5.

Thread upper looper

Thread lower looper

Thread chain looper

**Threading preparations**

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

1. Switch the machine off. (power switch "O")
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.
Thread chain looper

2. Thread lower looper

3. Switch the machine off. (power switch "O")
4. Pull the release lever forward to activate the upper looper. (Page 44)
5. Push the button to lower the upper knife arm. (Page 44)
6. Lower the upper knife. (Page 12)
7. Attach the knife guard. (Page 45)

* For more details, please refer to the instruction manual.

Threading Chart of Interlock
[1-left needle, 2-thread overlock and chain stitch]

Please thread in numerical order 2~5.
Thread chain looper.

Thread lower looper.

**Thread tension**

**Stitch length 2.5**

**3-5 1-2 4-6 Thread tension**

**Upper looper converter**

**Threading preparations**

1. Switch the machine off. (power switch “O”)
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

**Threading Chart of Interlock**

[1-right needle, 2-thread overlock and chain stitch]

Please thread in numerical order 2~5.

1. Switch the machine off. (power switch “O”)
2. Pull the release lever forward to activate the upper looper. (Page 44)
3. Push the button to lower the upper knife arm. (Page 44)
4. Lower the upper knife. (Page 12)
5. Attach the knife guard. (Page 45)

* For more details, please refer to instruction manual.

**MO-735 P.20**
Treading Chart
3-needle, 4-thread cover stitch

Threading preparations
1. Switch the machine off. (power switch "O")
2. Press release lever back to deactivate the upper looper. (Page 44)
3. Raise the upper knife. (Page 12)
4. Pull the lever and raise the upper knife arm. (Page 44)
5. Attach the extension plate. (Page 45)
* For more details, please refer to instruction manual.

Please thread in numerical order 1~4.

Thread chain looper

Thread tension
Stitch length
3.0

Needle position and needle thread path.
Treading Chart
2-needle, 3-thread cover stitch
(wide L, R)

1. Switch the machine off. (power switch "O")
2. Press release lever back to deactivate the upper looper. (Page 44)
3. Raise the upper knife. (Page 12)
4. Pull the lever and raise the upper knife arm. (Page 44)
5. Attach the extension plate. (Page 45)

* For more details, please refer to instruction manual.

Please thread in numerical order 1~3.

Thread chain looper

Needle position and needle thread path

Thread tension

Stitch length 3.0

1. Thread chain looper

MO-735 P.22
Treading Chart
2-needle, 3-thread cover stitch
(narrow L, C)

Please thread in numerical order 1~3.

1. Switch the machine off. (power switch "O")
2. Press release lever back to deactivate the upper looper. (Page 44)
3. Raise the upper knife. (Page 12)
4. Pull the lever and raise the upper knife arm. (Page 44)
5. Attach the extension plate. (Page 45)

* For more details, please refer to instruction manual.
Treading Chart
2-needle, 3-thread cover stitch
(narrow C, R)

Please thread in numerical order 1~3.

**Thread tension**
- Stitch length: 3.0
- 3.5~5
- 4.5~6

**Needle position and needle thread path.**

**1.** Switch the machine off. (power switch “O”)
**2.** Press release lever back to deactivate the upper looper. (Page 44)
**3.** Raise the upper knife. (Page 12)
**4.** Pull the lever and raise the upper knife arm. (Page 44)
**5.** Attach the extension plate. (Page 45)

*For more details, please refer to instruction manual.*