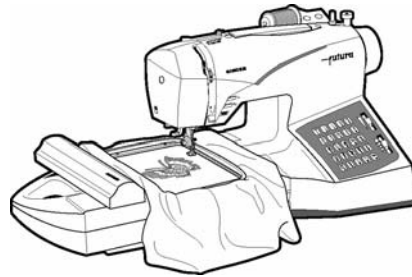


SINGER®

Futura™ Features and Benefits



General Features:	
Automatic Needle Threader	Effortless threading of the machine, including automatic threading of the eye of the needle!
Automatic Tension	This system ensures stable stitch quality, whatever the type of fabric being used.
Top Loading Jam-Proof Bobbin System with Clear Cover	This mechanism incorporates a magnet-type vertical axis rotating hook that ensures smooth, quiet, thread jam-resistant sewing. The bobbin loads from the top so it is easy to insert the bobbin. The clear cover makes monitoring the bobbin thread a simple process.
Optimum Power Control	The Optimum Power Control provides precise piercing power when sewing multiple layers or dense fabric. The piercing power is the same regardless of sewing speed.
Drop Feed	A conveniently located lever will lower the feed dogs for free-motion embroidery, machine embroidery, monograms and attaching buttons.
Extra-High Presser Foot Lifter	There are two heights to the presser foot lifter. The second height offers a ¼" more clearance which is needed when placing multiple layers or bulky fabrics under the presser foot.
Accommodates Many Types of Thread Spools	In addition to the machine's horizontal thread delivery, a second vertical spool holder is provided, specially designed for many of today's threads.
Self-Lubricating	Because the machine is permanently lubricated, there is no need to oil the machine, and no oil gets on fabric.
Warning Signals	Audible warning messages alert the sewer. The messages allow for trouble-free sewing.
Aluminum Frame	The internal skeleton of the sewing machine. This rigid support holds all the mechanisms in perfect alignment for perfect, skip-free sewing.
Warranty	Quantum Futura has a 25 year limited warranty. 5 years electronic components 1 year adjustments
Consumer's Choice	More sewers own SINGER sewing machines than all other brands combined.* (* Source: Market Facts, March 2002)

Sewing Machine Features:	
Electronic Sewing Machine	Sewing machine has push button stitch selection.
24 Built-In Stitches (80 Stitch Functions)	A large variety of stitches for construction, decorative sewing, heirloom sewing and quilting always ensures the perfect stitch for every project.
Built-In Stretch Stitches	Specially designed stitches that add strength and flexibility to seams, especially useful when sewing on knitwear.
Basting Capability	Quickly piece projects together.
Built-In Quilting Stitch	Create a hand-sewn quilted look with this unique stitch.
Mirror Image	With just a touch of a button, many stitches can be mirror imaged.
Built-In Heirloom-Friendly Stitch Selection	Pin Stitch, Blanket Stitch, and Entredeux are a few of the popular heirloom stitches available.
7mm Stitch Width	Most stitches can be set for a maximum width of 7mm. When sewing decorative stitches or satin stitches, the wide stitches are bolder and more pronounced.
One-Step Built-In Buttonholes	Choose from 2 different one-step buttonholes. Buttonhole sewing is a one-step simple process that provides reliable results because the sides of the buttonhole sew the same direction to prevent gaps in stitching or fabric distortion.
Optimal Stitch Settings	Optimal settings for length and width are automatically set when choosing a stitch. They can be overridden to personalize length and width choice.
Needle Up and Down	The Needle Up/Down allows for the needle to be placed in either the raised or lowered position with a simple push of a button. It is great for appliquéing, quilting, pivoting the fabric and picking the bobbin thread up.
13 Needle Positions	Needle position can be changed for individual projects, such as inserting zippers or cording and topstitching.
Embroidery Features:	
Connects Directly to the Computer via USB Cable	First machine to connect directly to the computer, eliminating the need for conversion boxes or tools. This unique innovation gives you the same capabilities of other machines at a fraction of the cost.
Windows Compatible	Operates with any computer with Windows 98 or higher.
Operational Tutorial Included	Step-by-step tutorial to help even a beginner with using the embroidery features of the machine.
Customer Support Site	Convenient, on-line help is always there when needed.
60 Built-In Designs plus, another 60 bonus designs	Select from built-in designs including animals, transportation, flowers and more.

Built-in Lettering Program with 2 Fonts	Select from 2 built-in fonts: Courier and Block Large. Letters can sized, placed into an arc, and more.
Reads All Popular Home Embroidery Design Formats	All popular formats accepted. Download designs from the Internet or work from a collection on CD or floppy disk.
Design Browser	This function of the software provides for viewing several designs at one time, in order to scroll through and view design collections
3-D Realistic View	This function of the software provides a preview of the selected design in a manner such that the stitches appear on screen as they will when sewn out on the fabric.
3-D Realistic Print	This function of the software provides for printing the 3-D realistic view. This is useful when creating placement templates.
Change Colors	This function of the software provides for selecting colors for an embroidery design; Software includes thread charts, with color numbers, for several of the most popular brands of embroidery thread.
Operates with Start/Stop Button	Use the Start/Stop button to start machine. When it is desired to stop sewing, press the Start/Stop again to stop sewing and have the needle stop at its highest position.
1 Degree Increment Rotation	Rotate embroidery designs in increments as small as 1 degree for precise positioning.
Reduce or Enlarge Design	When changing design size, the software automatically recalculates the stitch density.
Updateable	The latest software enhancements can be downloaded from the Futura website, which is www.futura-support.com .
2 Embroidery Hoops Included	A large 4½" x 6¾" hoop and a smaller 3⅞" x 4¾" hoop included with the machine.
DVD Instructions	A bonus DVD on the basics of machine embroidery is included. This DVD helps guide you through correct set up and preparation for embroidery on various types of fabrics. It also provides suggestions for stabilizers, needles, threads and proper hooping techniques.
Customer Service	Help is just a call or click away. Call 1-800-4SINGER, or visit www.singerco.com